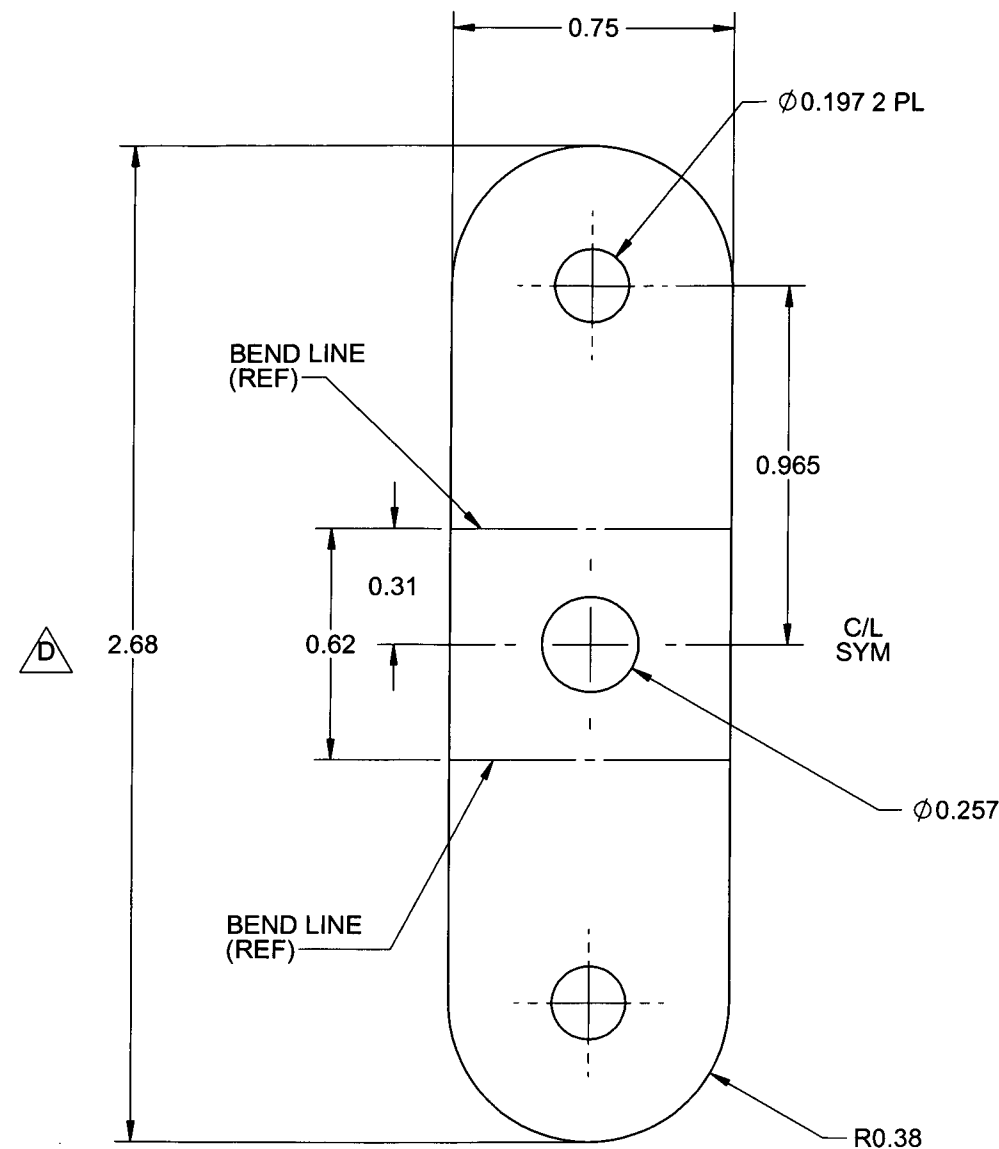


D2012-117 CLEVIS

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL PER AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240, 16 GAUGE 0.063 THICK, (REF DART SPEC M304S16GA)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: BAG AND TAG WITH DART P/N "D2012-117" PER QSI 044 6.7
 - 7) WEIGHT: 0.03 lbs



D2012-117F FLAT PATTERN

RELEASED
2014-08-27

D	0.73 REF WAS 0.680, R0.06 WAS R0.032, 2.68 WAS 2.649	DB	14.03.25
C	ADD FLAT PATTERN	BW	99.05.05
B	CHANGE HOLE SIZE, WAS D2012-107	BW	94.10.27
A	NEW ISSUE	BW	94.10.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO.	REV. D
MFG. APPR.	JLM	D2012-117	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	CLEVIS	NTS
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